**Vector Frame Master 10ft Modular Backwall Kit 25**

VF-K-25
The innovative, contemporary and clean appearance of the Vector Frame™ line of exhibit kits will captivate your audience. Kits feature push-fit fabric graphics, easy-to-assemble extrusion frames, accent lighting, counter, monitor mount, hanging rack, and a closet for easy storage.

### features and benefits:
- 50mm silver extrusion frame
- Single-sided SEG push-fit fabric graphics
- Storage closest for convenient storage and locking doors
- HPC-03 Counter for additional storage with locking doors
- Medium monitor bracket holds 13-37” LCD*, max weight: 80 lbs
- Ships freight in a wood crate
- Lifetime hardware warranty against manufacturer defects

### dimensions:

<table>
<thead>
<tr>
<th>Hardware</th>
<th>Graphic</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Assembled unit:</strong></td>
<td>Refer to related graphic template for more information.</td>
</tr>
<tr>
<td>110.24”w x 94.49”h x 39.37”d</td>
<td>Visit: <a href="https://www.theexhibitorshandbook.com/download-graphic-templates">https://www.theexhibitorshandbook.com/download-graphic-templates</a></td>
</tr>
<tr>
<td>2800mm(w) x 2400mm(h) x 1000mm(d)</td>
<td></td>
</tr>
<tr>
<td>Approximate weight:</td>
<td></td>
</tr>
<tr>
<td>213 lbs / 97 kg</td>
<td></td>
</tr>
</tbody>
</table>

### Shipping

**Packing case(s):**
1 HALF-WOODCRATE

**Shipping dimensions:**
WOOD-CRATE: 101”l x 31”h x 52.75”d
2566mm(l) x 788mm(h) x 1340mm(d)

Approximate total shipping weight:
481lbs / 219 kg

### additional information:

**Graphic material:**
Dye-sublimation SEG push-fit fabric

When included in a larger kit, a different packaging solution will be listed to accommodate all contents of the kit. Individual packaging no longer provided.

**Lighting Power Requirements:**
- Total wattage needed: 24W
- Total ampage needed: 2.4A
- Voltage used: 100-240V

**Tabletop Colors:**
- silver
- black
- mahogany
- natural

2 person assembly recommended.

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We are continually improving and modifying our product range and reserve the right to vary the specifications without prior notice. All dimensions and weights quoted are approximate and we accept no responsibility for variance. E&OE. See Graphic Templates for graphic bleed specifications.

11/07/2019
Included In Your Kit

Tools, Components, & Connectors

- HEX KEY SET x1
- FABRIC STEAMER-ES x1
- 5MM ALLEN-T x8
- LUM-LED2-ORL-B x2
- PHFC2-900-L-L x2
- PHFC2-1200-MCB9-MCB9 x2
- L180N-900 x4
- L180N-600 x2
- PS-1200-1200 x2
- PM2R8-2310 x1
- LUM-LED2-ORL-B x2
- PHFC2-1500-MCB9-MCB9 x2
- PHFC2-2400-MCB9-MCB9 x1
- PHFC2-1200-MCB9-MCB9 x2
- PHFC2-900-L-L x2
- LN114-S2-650 x1
- CB9 x8
Included In Your Kit

- MM-M-T x1
- HPC-03 x1
- CBE-50 x8
- PHFC2-2400-MCB9-MCB9-SIDE x3
- PM2S2-2400 x4

- PHFC2-900-MCB9-MCB9 x2
Included In Your Kit

- VF-K-25-A-G x1
- VF-K-25-B-G x1
- VF-K-25-C-G x1
- VF-K-25-D-G x1
- VF-K-25-E-G x1
- VF-K-25-F-G x1
- VF-K-25-G-G x1
- VF-K-25-H-G x1
- VF-K-25-I-G x1
- VF-K-25-J-G x1
- HP-K-24-F-G x1
- VF-K-25-K-G x1
- VF-K-25-L-G x1
- VF-K-25-M-G x1
- VF-K-25-N-G x1
- VF-K-25-O-G x1
- VF-K-25-P-G x1
- VF-K-25-Q-G x1
- VF-K-25-R-G x1
- VF-K-25-S-G x1
- VF-K-25-T-G x1
- VF-K-25-U-G x1
- VF-K-25-V-G x1
- VF-K-25-W-G x1
- VF-K-25-X-G x1
- VF-K-25-Y-G x1
- VF-K-25-Z-G x1
Connection Methods

Connection Method 1: CB9

First, insert the corner connector into the extrusion while holding in the lock button with the allen key tool. Second, slide the next extrusion onto the same corner connector while holding in the lock button using the allen key tool. Third, use the allen key tool for locking the corner connector buttons in place. Use the allen key tool to make half turns clock-wise. Do not over tighten the lock buttons.

Connection Method 2: PM2S2 to PHFC2-SIDE LOCKS

First, with the cam lock disengaged, place the cam lock teeth into the extrusion channel. Second, use the allen key tool to lock it in place. Make half turns clock-wise to engage the cam lock. Do not over tighten the lock buttons.

Connection Method 3: LN114-S2-650

First, loosen the screws and channel bars on the stabilizing bases. Second, slide channel bars into the frame channel flush with the base of the frame. Third, tighten the screws and channel bars securing the attachment. Do not over tighten the thumb screws. Thumb screws are not used, because it could damage graphics.

Connection Method 4: PM2R8 TO PHFC2

First, with the cam lock disengaged, place the cam lock teeth into the extrusion channel. Second, use the allen key tool to lock it in place. Make half turns clock-wise to engage the cam lock. Do not over tighten the lock buttons.
Connection Methods

Connection Method 5: CBE-50
First, use the provided hex tool to loosen the two 5mm hex set screws. Next, compress the bracket and apply it to the corner channel. Then, tighten the set screws. Do not over tighten the set screws. Do not loosen the spring loaded screw.

Connection Method 6: PH1
First, place the cam lock teeth into the desired extrusion channel. Second, use the allen key tool to lock the cam buttons in place. Make half turns clock-wise to engage the cam-lock. Do not over tighten the lock buttons.

Connection Method 7: FC
Take the Fabric Channel extrusion (FC) and align it with the desired channel of the next extrusion. Simply slide the FC extrusion into the channels of the extrusion. When making a frame with FC, make sure the channels are all facing in the same direction and are aligned from channel to channel.

Connection Method 8: L180N
The LN180 extrusion link can be used with most extrusion profiles and laminate panels. Simply slide the LN180 into the channels of the extrusion profile or side of the laminate panels. Some extrusions and laminate panels may have tension glides to hold the LN180 link in place. You should never have to force the LN180 link into any channels. Make sure the LN180 link is straight before you try to install it.
Connection Methods

Connection Method 9: Graphic Application
First, insert the silicone edge frame corners into the frame graphic channel (points 1 through 4). Second, insert the silicone edge frame sides into the frame graphic channel (points 5 through 8). Third, push the remaining silicone edge fabric into the frame graphic channel. Similar setup is recommended for the opaque liner. To remove these panels, simply pull the loop tag sewn near a corner.

Connection Method 10: Graphics to FC
First, loosen the thumb screws and channel bars on the stabilizing bases. Do not disassemble them. Second, slide channel bars into the frame channel flush with the base of the frame. Third, tighten the thumb screws and channel bars securing the attachment. Do not over tighten the thumb screws.

Connection Method 11: LUM-LED2-ORL-B
Hook to channel profile desired. Adjustments can be made by moving the head of the light. If light is already attached to frame hold light base with other hand while adjustments are made. Plug light into power supply, there is no switch, so light will come on when plugged in.

Connection Method 12: PM2S2 TO PHFC2
First, place the cam lock teeth of the PHFC2 into the desired extrusion channel of the PM2S2. Second, use the allen key tool to lock the cam buttons in place. Make half turns clock-wise to engage the cam-lock. Do not over tighten the lock buttons.
First, place the cam lock teeth into the desired extrusion channel. Second, use the allen key tool to lock the cam buttons in place. Make half turns clock-wise to engage the cam-lock. Do not over tighten the lock buttons.

Connection Method 13: MM-M-T
First, inert bolts into middle channel. Then secure monitor mount with washer & wing nut. Second, Attach monitor to brackets. See NB manual for more info.

Connection Method 14: PH1 to PM2S2
Exploded Diagram

VF-K-25
Complete Setup
Exploded Diagram

VF-K-25
SECTIONAL LAYOUT 1.1

-ASSEMBLE VF-FCDOOR WALL
Exploded Diagram

VF-K-25
SECTIONAL LAYOUT 1.1

-ASSEMBLE BACK OF CLOSET WALL
Exploded Diagram

VF-K-25
SECTIONAL LAYOUT 1.1

-ASSEMBLE LEFT SIDE CLOSET WALL
Exploded Diagram

VF-K-25
SECTIONAL LAYOUT 1.1

-ASSEMBLE FRONT PANEL WALL
Exploded Diagram

VF-K-25
SECTIONAL LAYOUT 1.2

-ASSEMBLE RIGHT BACK WALL MONITOR WALL
Exploded Diagram

HP-K-24
SECTIONAL LAYOUT GRAPHICS 1.1-1.2

-ATTACH GRAPHICS
Exploded Diagram

VF-K-25
SECTIONAL LAYOUT 1.1-1.2

-Attach Door Graphics
Exploded Diagram

HP-K-24

SECTIONAL LAYOUT 1.3
Suggested Kit Layout

VF-K-25
SECTIONAL LAYOUT

VECTOR FRAME 1.1

STORAGE CLOSET 1.2

HPC-03 COUNTER 1.3
Kit Assembly

Step by Step

Step 1.
Gather the components to build the door & wall. Use the Exploded View and the Labeling Diagram for part labels.

Reference Connection Method(s) 1, 7, 9, 10 & 14 for more details.

Step 2.
Gather the components to build the back of storage closet. Use the Exploded View and the Labeling Diagram for part labels.

Reference Connection Method(s) 1, 2, 3, 4 & 5 for more details.

Step 3.
Gather the components to build the storage left side closet wall. Use the Exploded View and the Labeling Diagram for part labels.

Reference Connection Method(s) 1, 5, 8 & 12 for more details.

Step 4.
Gather the components needed to insert slot wall panel. Use the Exploded View and the Labeling Diagram for part labels.

Reference Connection Method(s) 8 for more details.
Kit Assembly

Step by Step

Step 5.
Gather the components to build the right monitor wall. Use the Exploded View and the Labeling Diagram for part labels.
Reference Connection Method(s) 1, 2, 3 & 5 for more details.

Step 6.
Attach graphics to outside vector door and frame. Use the Exploded View and the Labeling Diagram for part labels.
Reference Connection Method(s) 9 & 10 for more details.

Step 7.
Attach graphics to inside storagr room & vector door. Use the Exploded View and the Labeling Diagram for part labels.
Reference Connection Method(s) 9 & 10 for more details.

Step 8.
Attach LED lights and monitor mount. Use the Exploded View and the Labeling Diagram for part labels.
Reference Connection Method(s) 11 & 13 for more details.
Kit Assembly

Step 9.
Assemble HPC-03. Detailed PDF attached to back with instructions on assembly. Use the Exploded View and the Labeling Diagram for part labels.

Reference Connection Method(s)

COMPLETE SETUP