Square Hanging Structures

Square tension fabric hanging structures are made in the USA and are of the utmost quality and durability. State-of-the-art zipper pillowcase dye-sublimated stretch fabric coverings are combined with advanced, lightweight aluminum structures to provide unique design, functionality, and style. Hanging structures are offered in a wide variety of shapes and sizes. Stretch fabric graphics are hand-sewn, durable and dry-cleanable.

**features and benefits:**
- Shapes 12’ width and under are constructed with 30mm (1 1/8”) tubes and push-button connectors for simple assembly
- Shapes 14’ width and over are constructed with 50mm (2”) tubes and internal expanding spigot connectors for unmatched structural integrity
- Engineer certified (structural engineer certificate available upon request)
- Zippered pillowcase fabric graphic options include: unprinted (white and black), single-sided (outer panel printed only), double-sided (inner and outer panels printed), and zip-in unprinted (white and black) and printed bottom panels
- All pillowcase graphics come standard with opaque liner
- Both bottom zip-in graphic panels offered on 8’, 10’, 12’, and 14’ width options only
- Comes standard with hanging hardware, bags and heavy-duty shipping and storage box(es)
- OCE Expandable rugged molded shipping cases available as an upgrade
- Collapses to a fraction of its size
- Easy to store and ship
- Quick to set up

**dimensions:**

Hardware can be found on page 2

Graphic dimensions can be found in the graphic templates, which can be viewed at www.exhibitors-handbook.com/graphic-templates

Graphic Material:
5 oz. Soft Knit Dye-sublimated zipper pillowcase fabric

We are continually improving and modifying our product range and reserve the right to vary the specifications without prior notice.
All dimensions and weights quoted are approximate and we accept no responsibility for variance. E&OE. See Graphic Templates for graphic bleed specifications.
### ALL GRAPHIC SIZES NOTED ARE FINISHED SIZES AND DO NOT INCLUDE REQUIRED BLEEDS. REFERENCE GRAPHIC TEMPLATES.

<table>
<thead>
<tr>
<th>HEIGHT</th>
<th>HARDWARE CODE</th>
<th># OF BOXES OR CASES</th>
<th>UNPRINTED GRAPHIC CODE</th>
<th>SINGLE-SIDED GRAPHIC CODE</th>
<th>DOUBLE-SIDED GRAPHIC CODE</th>
<th>INSIDE GRAPHIC SPECS</th>
<th>BOTTOM ZIP-IN PANEL UNPRINTED CODE</th>
<th>BOTTOM ZIP-IN PANEL PRINTED CODE</th>
<th>BOTTOM PANEL GRAPHIC SPECS</th>
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<tbody>
<tr>
<td>6'</td>
<td>SQU-0802</td>
<td>1</td>
<td>SQU-0802-U</td>
<td>SQU-0802-G</td>
<td>96&quot; W X 24&quot; H</td>
<td>SQU-0802-GDBL</td>
<td>SQU-0802-GBLP</td>
<td>SQU-0802-GFBL</td>
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<td>SQU-1203-G</td>
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<td>SQU-1402-G</td>
<td>144&quot; W X 24&quot; H</td>
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<td>SQU-1402-GBLP</td>
<td>SQU-1402-GFBL</td>
<td>140&quot; W X 14&quot; H</td>
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*Unprinted graphic black & white options

**Single sided graphic**

**Double sided graphic**

**Unprinted zip-in bottom panel**

**Printed zip-in bottom panel**

*All graphic sizes noted are finished sizes and do not include required bleeds. Reference graphic templates.*
SQU-1605

SET UP INSTRUCTIONS:
1. CONNECT BOTTOM AND TOP TUBES FOLLOWING THE LABELS  
2. CONNECT SIDE TUBES  
3. CLEAN THE FRAME AND PLACE THEM ON CLEAN PLACE  
4. CAREFULLY REMOVE FABRIC COVER FROM BAG  
5. PLACE COVER AROUND THE BOTTOM OF THE FRAME  
6. PULL COVER CAREFULLY UP TO THE TOP  
7. CLOSE ALL ZIPPERS  
8. ADJUST FABRIC AROUND THE FRAME  
9. CONNECT CABLE HARNESS TO THE EYEBOLTS  
10. COMPLETELY TIGHTEN THREADED CONNECTORS

BREAK DOWN INSTRUCTIONS:  
REVERSE SET-UP STEPS TO BREAKDOWN FRAME

FABRIC CARE INSTRUCTIONS:  
1. UNZIP COVER ZIPPERS  
2. CAREFULLY REMOVE FABRIC COVER  
3. CLOSE ALL ZIPPERS  
4. FOLD OR ROLL NEATLY  
5. PLACE FABRIC IN COVER BAG

TOTAL WEIGHT: 180.1 lbs  
MAX SIZE: 58.6 in  
HARDWARE: 123.4 lbs  
GRAPHIC: 44.4 lbs

<table>
<thead>
<tr>
<th>QTY</th>
<th>CODE</th>
<th>DESCRIPTION</th>
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<tbody>
<tr>
<td>4</td>
<td>EYE BOLT</td>
<td>5/16-18X3.125&quot; PARTIALLY THREADED EYE BOLT FOR 2&quot; TUBING FABRIC STRUCTURES</td>
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<tr>
<td>1</td>
<td>CH-SP4-HD-16</td>
<td>4-CABLE SINGLE POINT HEAVY DUTY HARNESS WITH 192&quot; LENGTHS 1/8&quot; CABLE</td>
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<tr>
<td>8</td>
<td>CORNER-50-90°</td>
<td>3 WAY WELDED CORNER MADE FROM 2&quot; TUBING (90°)</td>
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<tr>
<td>40</td>
<td>ES-50</td>
<td>EXPANDING SPIGOT FOR 50MM TUBE</td>
</tr>
<tr>
<td>8</td>
<td>SPRD-30-S2-5</td>
<td>30MM STRAIGHT SPREADER FOR 50MM CONNECTIONS OF 5' STRUCTURES</td>
</tr>
<tr>
<td>4</td>
<td>SPRD-50-S2-5</td>
<td>2&quot; TUBING SPREADER FOR 5' HIGH FOR FOUR SIDED HANGING FABRIC STRUCTURES</td>
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<tr>
<td>24</td>
<td>SQU-16-T1</td>
<td>TUBE 1 FOR 16' FOUR SIDED HANGING FABRIC STRUCTURES</td>
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</tbody>
</table>

WIRE CABLES

STEP 1
SLIDE THE JOINER INTO THE TUBING SO THE HEX HEAD IS TOUCHING THE TUBE.

STEP 2
TIGHTEN THE HEX SCREW SO THE JOINER SEPARATES AND TIGHTENS AGAINST THE WAIST OF THE TUBING, LOCKING THE JOINER AND TUBING TOGETHER.

EYEBOLT TO TUBE

ES-50

STEP 1
SLIDE THE JOINER INTO THE TUBING SO THE HEX HEAD IS TOUCHING THE TUBE.

STEP 2
TIGHTEN THE HEX SCREW SO THE JOINER SEPARATES AND TIGHTENS AGAINST THE WAIST OF THE TUBING, LOCKING THE JOINER AND TUBING TOGETHER.

http://www.display-setup-animations.com/squ-1605