Formulate 20’ x 20’ Island Exhibit - Kit 06

CFAB-K-06
Formulate™ Fusion provides an unparalleled dynamic that elevates and accentuates a message and brand, but also maximizes the return on tradeshow investment. Formulate Fusion is Origin's collection of 20ft x 20ft exhibit kits and custom solutions. A fusion of FORM, FABRIC and FUNCTION, these kits combine organic and architectural shapes with state-of-the-art zipper pillowcase dye-sublimated fabric graphics to create unique, dynamic and functional island space.

features and benefits:
- 20’ x 20’ island display
- Heavy-duty aluminum frames create a space that fosters traffic flow
- Oval-shaped fabric reception counter provides a functional greeting area
- A curved wall create semi-private meeting/conference area or projection wall
- Kit includes: frame and dye-sublimated zipper pillowcase fabric graphic for three towers, connecting exposed aluminum tube, four oval-shaped sintra graphic panels, reception counter, chip-shaped wall, six monitor mounts, and 1 woodcrate.
- Lifetime hardware warranty against manufacturer defects

dimensions:

<table>
<thead>
<tr>
<th>Hardware</th>
<th>Graphic</th>
</tr>
</thead>
<tbody>
<tr>
<td>Assembled unit – Fabric Tower Structure: 303”w x 144”h x 42.87”d</td>
<td>Total visual area: Chip wall: Inside – 179”w x 96”h Outside – 181”w x 96”h</td>
</tr>
<tr>
<td>Chip-wall: 111”w x 96”h x 61.89”d Oval counter: 47.25”w x 38”h x 23.75”d</td>
<td>Oval counter: 57.629”w x 35.424”h</td>
</tr>
<tr>
<td>*Additional dimensions on interior pages</td>
<td>Please be sure to include 5” bleed around the perimeter of all graphics.</td>
</tr>
<tr>
<td>Shipping</td>
<td>Refer to related graphic template for more information.</td>
</tr>
<tr>
<td>Shipping dimensions - ships in 1 woodcrate: 101”l x 49”h x 59”d 2565mm(l) x 1245mm(h) x 1346mm(d)</td>
<td>Visit: <a href="http://www.exhibitors-handbook.com/graphic-templates">www.exhibitors-handbook.com/graphic-templates</a></td>
</tr>
<tr>
<td>Approximate shipping weight: 1236 lbs / 560.6 kgs</td>
<td></td>
</tr>
</tbody>
</table>

additional information:

<table>
<thead>
<tr>
<th>Graphic material:</th>
<th>*Monitors and flooring not included</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dye-sublimated zipper pillowcase fabric and sintra panels</td>
<td></td>
</tr>
<tr>
<td>Internal LED lights are not included, can be purchased a la carte.</td>
<td></td>
</tr>
<tr>
<td>6 monitor mounts - max monitor sizes and weights can vary</td>
<td></td>
</tr>
</tbody>
</table>

We are continually improving and modifying our product range and reserve the right to vary the specifications without prior notice. All dimensions and weights quoted are approximate and we accept no responsibility for variance. E&OE. See Graphic Templates for graphic bleed specifications.
1. Redesign of this exhibit without approval by Manufacture may result in dangerous and unsafe structures. Manufacture disclaims any responsibility for redesigned exhibits it does not approve in writing.

2. Parts and components such as panels and extrusions are manufactured to metric sizing. Wherever possible sizes have been noted in feet and inches as well as in metric. Below is the table of metric sizing table as reference. "Nominal" refers to approximate size.
FUSION 20 X 20 KIT
CFAB-K-06

MAX. ALLOWABLE TOLERANCES PER 2400mm FABRICATION = ±4mm

CHECKED BY: __________________ DATE: _______________

FUSION 20 X 20 KIT
CFAB-K-06

TOP PANEL
WITH ZIPPER

TOP PANEL

MONITOR MOUNTS
FRONT AND BACK
62" ON CENTER
ATTACHED TO TRILOCK TRUSS

MONITOR MOUNTS
FRONT
62" ON CENTER
ATTACHED TO TRILOCK TRUSS

TOP PANEL

FC CONNECTION

SINTRA OVAL
ATTACHED WITH TCH30 CLAMPS
FRONT AND BACK

FABRIC COVER

STEEL BASE PLATES

FABRIC GRAPHIC

30MM BRUSHED TUBE
ES30 CONNECTIONS

7696mm
[302.987"

990mm
[38.985"

2438mm
[96"

965mm
[38"

2083mm
[82"

2566mm
[101.013"

3658mm
[144"

406mm
[16"

1088mm
[42.859"

1524mm
[60"

2438mm
[96"

1575mm
[62.017"

1524mm
[60"

2083mm
[82"

839mm
[32.965"

914mm
[36"

609mm
[23.965"

1575mm
[62.017"]
### SET UP INSTRUCTIONS:

1. Connect Bottom and Top Rails following the labels
2. Connect side rails
3. Clean the frame and place them on clean place
4. Carefully remove fabric cover from bags
5. Place cover around the bottom of the frame
6. Pull cover carefully up to the top
7. Close all zippers
8. Adjust fabric around the frame

### BREAK DOWN INSTRUCTIONS:

Reverse set-up steps to breakdown frame

### FABRIC CARE INSTRUCTIONS:

1. Unzip cover zippers
2. Carefully remove fabric cover
3. Close all zippers
4. Fold or roll neatly
5. Place fabric in cover bag

### SMALL TOWERS PART LIST:

For 2 units
- 12 30mm Dia. Tube sections
- 18 E5-30 Expanding Spigot
- 1 2.5mm hex key
- 2 Steel base plates "B"
- 4 Truss endcaps
- 22 M8 truss bolts
- 2 Fabric cover

### LARGE TOWERS PART LIST:

For 1 unit
- 15 30mm Dia. Tube sections
- 15 E5-30 Expanding Spigot
- 1 2.5mm hex key
- 2 Truss endcaps
- 1 Steel base plates "A"
- 15 M8 truss bolts
- 1 Fabric cover

### Diagram:

- **Frames 'A' and 'B' Assembly**
- **Assemble frame as shown**
- **Use truss bolts and wing nuts to connect truses**
- **Base plate 'B'**
- **Base plate 'A'**

### Fabric Care:

- Unzip cover zippers
- Carefully remove fabric cover
- Close all zippers
- Fold or roll neatly
- Place fabric in cover bag

### Towers Part List:

- **Small Towers Part List**
  - For 2 units
  - 12 30mm Dia. Tube sections
  - 18 E5-30 Expanding Spigot
  - 1 2.5mm hex key
  - 2 Steel base plates "B"
  - 4 Truss endcaps
  - 22 M8 truss bolts
  - 2 Fabric cover

- **Large Towers Part List**
  - For 1 unit
  - 15 30mm Dia. Tube sections
  - 15 E5-30 Expanding Spigot
  - 1 2.5mm hex key
  - 2 Truss endcaps
  - 1 Steel base plates "A"
  - 15 M8 truss bolts
  - 1 Fabric cover
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<table>
<thead>
<tr>
<th>Imperial Size</th>
<th>Metric Size</th>
</tr>
</thead>
<tbody>
<tr>
<td>2400mm</td>
<td>94 1/2&quot;</td>
</tr>
<tr>
<td>2100mm</td>
<td>82 5/8&quot;</td>
</tr>
<tr>
<td>1800mm</td>
<td>70 7/8&quot;</td>
</tr>
<tr>
<td>1500mm</td>
<td>59&quot;</td>
</tr>
<tr>
<td>1200mm</td>
<td>47 1/4&quot;</td>
</tr>
<tr>
<td>900mm</td>
<td>35 1/2&quot;</td>
</tr>
<tr>
<td>600mm</td>
<td>23 5/8&quot;</td>
</tr>
<tr>
<td>300mm</td>
<td>11 7/8&quot;</td>
</tr>
</tbody>
</table>

Title: SET-UP INSTRUCTIONS

Wire running under carpet
Internet connection
Phone Line / Fax
Main Drop (point of distribution)

1/4" x 2" x 2" tabs welded flush to the bottom of the frame and bolted to the steel base plate (B).
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- 2400mm = 94 1/2"
- 2100mm = 82 5/8"
- 1800mm = 70 7/8"
- 1500mm = 59"
- 1200mm = 47 1/4"
- 900mm = 35 1/2"
- 600mm = 23 5/8"
- 300mm = 11 7/8"

Title: SET-UP INSTRUCTIONS

Wire running under carpet

Internet connection

Phone Line / Fax

Main Drop (point of distribution)

I P Outlet

HARDWARE

LEFT SIDE

MIDDLE

RIGHT SIDE

HARDWARE
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</tr>
<tr>
<td>1500mm</td>
<td>59&quot;</td>
</tr>
<tr>
<td>1200mm</td>
<td>47 1/4&quot;</td>
</tr>
<tr>
<td>900mm</td>
<td>35 1/2&quot;</td>
</tr>
<tr>
<td>600mm</td>
<td>23 5/8&quot;</td>
</tr>
<tr>
<td>300mm</td>
<td>11 7/8&quot;</td>
</tr>
</tbody>
</table>

Title: SET-UP INSTRUCTIONS

Wire running under carpet

Internet connection

Phone Line / Fax

Main Drop (point of distribution)

I P Outlet

HARDWARE

TO ATTACH SINTRA HEADER

Client: Cfab-K-5

File: SET-UP INSTRUCTIONS
PACKING INSTRUCTIONS
Formulate Chip-Shaped Wall

CHIP-WALL
Formulate™ tension fabric conference walls are lightweight, stylish solutions to your meeting space needs. Ergonomically designed, Formulate C-shaped and Serpentine-shaped walls combine the latest developments in fabric printed technology with gently curved 50mm aluminum frames to create private, cozy and stylish conference areas within any space.

features and benefits:
- State-of-the-art 50mm curved aluminum tube frame with sturdy internal spigots
- Potato chip shaped structure
- Ideal to create a semi-private conference/meeting area or projection wall
- Kit includes: one frame, one dye-sublimated zipper pillowcase graphic, and one wheeled molded OCE storage case
- Lifetime hardware warranty against manufacturer defects

dimensions:

<table>
<thead>
<tr>
<th>Hardware</th>
<th>Graphic</th>
</tr>
</thead>
<tbody>
<tr>
<td>Assembled unit:</td>
<td>Total visual area:</td>
</tr>
<tr>
<td>111”w x 96”h x 61.894”d</td>
<td>Inside: 179”w x 96”h</td>
</tr>
<tr>
<td>2819mm(w) x 2438mm(h) x 1572mm(d)</td>
<td>4547mm(w) x 2438mm(h)</td>
</tr>
<tr>
<td>Approximate weight (includes graphic):</td>
<td>Outside: 181”w x 96”h</td>
</tr>
<tr>
<td>42.55 lbs / 19.3 kg</td>
<td>4597mm(w) x 2438mm(h)</td>
</tr>
<tr>
<td>Shipping</td>
<td>Single sided chip walls have inside printed only.</td>
</tr>
<tr>
<td>Shipping dimensions:</td>
<td>Please be sure to include 5” bleed around the perimeter.</td>
</tr>
<tr>
<td>1 OCE case: 18”l x 18”w x 40” up to 66”h</td>
<td>Refer to related graphic template for more information.</td>
</tr>
<tr>
<td>457mm(l) x 457mm(w) x 1016mm(h) up to 1675mm(h)</td>
<td>Visit: <a href="http://www.exhibitors-handbook.com/graphic-templates">www.exhibitors-handbook.com/graphic-templates</a></td>
</tr>
<tr>
<td>Approximate shipping weight (with case):</td>
<td></td>
</tr>
<tr>
<td>62.55 lbs / 28.8 kg</td>
<td></td>
</tr>
</tbody>
</table>

additional information:

<table>
<thead>
<tr>
<th>Graphic material:</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dye-sublimated zipper pillowcase fabric</td>
</tr>
</tbody>
</table>

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08/05/13
<table>
<thead>
<tr>
<th>Part Label</th>
<th>Qty</th>
<th>Part Code</th>
</tr>
</thead>
<tbody>
<tr>
<td>50MM CURVE WITH SPREADER</td>
<td>x1</td>
<td>CHIP-WALL-T3-SP</td>
</tr>
<tr>
<td>50MM CURVE</td>
<td>x2</td>
<td>CHIP-WALL-T1</td>
</tr>
<tr>
<td>50MM CURVE</td>
<td>x2</td>
<td>CHIP-WALL-T3</td>
</tr>
<tr>
<td>50MM CORNER</td>
<td>x2</td>
<td>CHIP-WALL-T2</td>
</tr>
<tr>
<td>50MM CURVE</td>
<td>x2</td>
<td>CHIP-WALL-T5</td>
</tr>
<tr>
<td>50MM CURVE</td>
<td>x2</td>
<td>CHIP-WALL-T6</td>
</tr>
<tr>
<td>30MM CURVED SPREADER</td>
<td>x2</td>
<td>CHIP-WALL-T4</td>
</tr>
<tr>
<td>50MM CURVE WITH SPREADER</td>
<td>x1</td>
<td>CHIP-WALL-T7</td>
</tr>
<tr>
<td>EXPANDING SPIGOT FOR 30MM TUBE</td>
<td>x2</td>
<td>ES-30</td>
</tr>
<tr>
<td>EXPANDING SPIGOT FOR 50MM TUBE</td>
<td>x12</td>
<td>ES-50</td>
</tr>
<tr>
<td>CHIP WALL FABRIC GRAPHIC</td>
<td>x1</td>
<td>CHIP-WALL-G</td>
</tr>
</tbody>
</table>
CHIP-WALL FRAME ASSEMBLY:
Assemble unit by laying tubes flat on the floor. Connect the tube rails following the labels by matching number to number.

Slide joiner into tubing so hex screw sits in hole on tubing. Tighten the hex screw so the joiner separates and tightens against the inside of the tubing, locking the joiner and tubing together.
**STEP 1: ASSEMBLE FRAME**

Connect bottom tubes following the labels matching number to number.

**FOR 50MM TUBES:** Slide joiner into the tubing so the hex screw sits in the hole on the tubinger.

CONTINUED: Tighten the hex screw so the joiner separates and tightens against the inside of the tubing, locking the joiner and tubing together.

For 30mm tube connection repeat the same steps as ES-50 assembly.

**STEP 2: ATTACH GRAPHIC**

Connect top tubes following the labels matching number to number. Clean frame before attaching fabric.

Pull fabric graphic over top of frame.

Zip closed along bottom of frame.
Formulate Counter – Oval

W-05-C

Formulate™ counters couple lightweight hardware with printed stretch silicone edge fabric graphics (SEG) to create funky and functional reception stands. Tables and bases are available in four colored finishes – silver, black, mahogany and natural. Custom sizes also available.

features and benefits:
- Printed stretch silicone edge fabric graphics (SEG) for a custom look
- Counter supports 25 lbs. of weight on center
- Choice of four finishes for table and base
- Kit includes: one frame, two dye-sublimated graphics, table and base, and one wheeled molded OCH2 storage case
- Lifetime hardware warranty against manufacturer defects

dimensions:

<table>
<thead>
<tr>
<th>Hardware</th>
<th>Graphic</th>
</tr>
</thead>
<tbody>
<tr>
<td>Assembled unit:</td>
<td>Total visual area:</td>
</tr>
<tr>
<td>47.25&quot;w x 38&quot;h x 23.75&quot;d</td>
<td>57.629&quot;w x 35.424&quot;h</td>
</tr>
<tr>
<td>1200mm(w) x 970mm(h) x 600mm(d)</td>
<td>Refer to related graphic template for more information.</td>
</tr>
<tr>
<td>Approximate kit weight (includes graphic):</td>
<td>Visit:</td>
</tr>
<tr>
<td>53 lbs / 24 kgs</td>
<td><a href="http://www.exhibitors-handbook.com/graphic-templates">www.exhibitors-handbook.com/graphic-templates</a></td>
</tr>
<tr>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Shipping

<table>
<thead>
<tr>
<th>Shipping dimensions:</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>One OCH2 case: 50”l x 30”w x 15”h</td>
<td></td>
</tr>
<tr>
<td>Approximate shipping weight: (kit and case)</td>
<td></td>
</tr>
<tr>
<td>85 lbs / 38.55 kgs</td>
<td></td>
</tr>
</tbody>
</table>

additional information:

<table>
<thead>
<tr>
<th>Graphic material:</th>
<th>Dye-sublimated fabric</th>
</tr>
</thead>
<tbody>
<tr>
<td>Top/Base finishes:</td>
<td></td>
</tr>
<tr>
<td>silver</td>
<td>black</td>
</tr>
<tr>
<td>mahogany</td>
<td>natural</td>
</tr>
</tbody>
</table>

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02/11/14
<table>
<thead>
<tr>
<th>Part Label</th>
<th>Qty</th>
<th>Part Code</th>
</tr>
</thead>
<tbody>
<tr>
<td>5/16-18 WING NUT</td>
<td>x12</td>
<td>5-16-18 WING NUT</td>
</tr>
<tr>
<td>5/16-18 X 1.25&quot; STEEL STUD</td>
<td>x6</td>
<td>5_16_18 X 1.25 STUD</td>
</tr>
<tr>
<td>5/16-18 X 2&quot; STEEL STUD</td>
<td>x6</td>
<td>5_16_18 X 2 STUD</td>
</tr>
<tr>
<td>2.5&quot; PLASTIC GROMMET</td>
<td>x1</td>
<td>2.5IN-GR-CAP</td>
</tr>
<tr>
<td>900MM LENGTH OF TRILOK TRUSS</td>
<td>x2</td>
<td>TRI30-COUNTER</td>
</tr>
<tr>
<td>OVAL BASE WITH FC RING</td>
<td>x1</td>
<td>W-05-C-BASE</td>
</tr>
<tr>
<td>OVAL FABRIC GRAPHIC</td>
<td>x1</td>
<td>W-05-C-G</td>
</tr>
<tr>
<td>OVAL TOP</td>
<td>x1</td>
<td>W-05-C-TOP</td>
</tr>
</tbody>
</table>
STEP 1: ATTACH BASE

STEP 2: ATTACH GRAPHIC

STEP 3: ATTACH TOP

STEP 4: ATTACH GRAPHIC

1. Insert threaded rods by hand.

2. Insert fabric graphic to the base.

3. Insert fabric graphic to the top.

FUSION 20 X 20 KIT
CFAB-K-06

MAX. ALLOWABLE TOLERANCES PER 2400mm FABRICATION = ±4mm

CHECKED BY: ___________________ DATE: _______________

FUSION 20 X 20 KIT
CFAB-K-06

TOP PANEL WITH ZIPPER
MONITOR MOUNTS FRONT AND BACK
62" ON CENTER
ATTACHED TO TRILOCK TRUSS

FABRIC COVER
FC CONNECTION
SINTRA OVAL
ATTACHED WITH TCH30 CLAMPS
FRONT AND BACK

TOP PANEL
MONITOR MOUNTS
FRONT
62" ON CENTER
ATTACHED TO TRILOCK TRUSS

30MM BRUSHED TUBE
ES30 CONNECTIONS

STEEL BASE PLATES
FABRIC GRAPHIC

Order #: ____________________
Client: ____________________
Dept: ____________________
Max: ____________________
Set up: ____________________
Preview: ____________________
Ship: ____________________
Date: ____________________
Qty: ____________________

Graphic Size

Project Manager
File Name
Detailer: ____________________
Date: ____________________
Description

6996mm
[302.987”]

1575mm
[62.017”]

7696mm
[302.987”]

2066mm
[81.013”]

990mm
[38.985”]

2438mm
[96”]

965mm
[38”]

2083mm
[82”]

2438mm
[96”]

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1524mm
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